

# assembly instructions

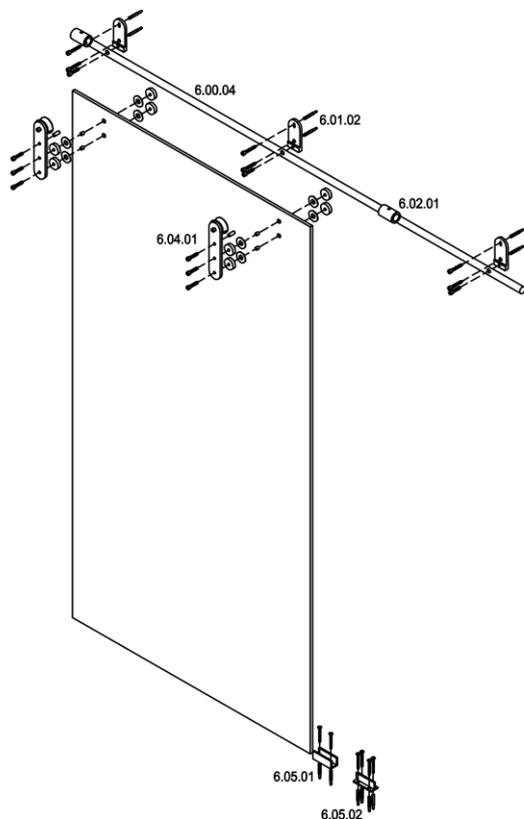
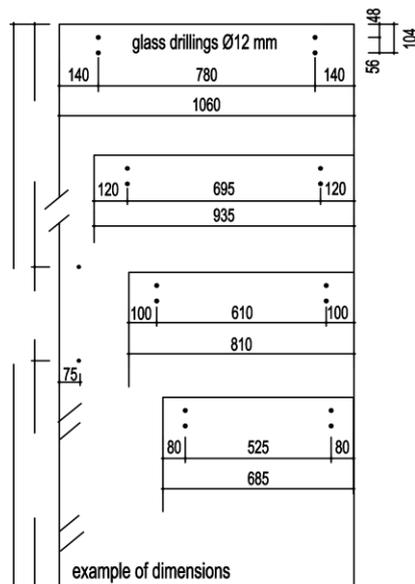
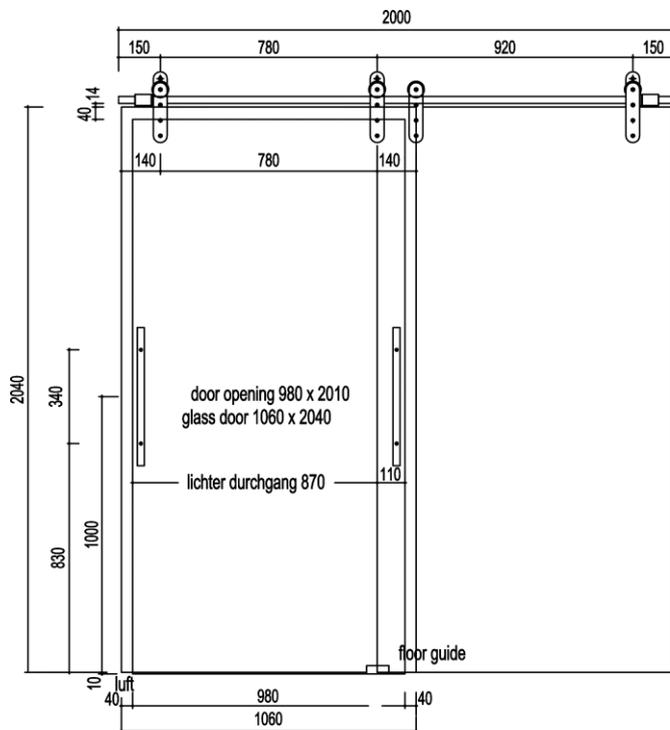
stainless steel fitting for sliding doors with round carrying rod  
astec b.600

- step 1** ensure that all parts necessary for installation haven been supplied and are available. check whether skirting boards, light switches, doorcases or suchlike project into the door area. door leaf must be freely displaceable. besides a drilling machine you only need cross-tip screw driver and an allan key of the sizes 5 and 6 mm.
- step 2** on the basis of the door leaf height draw the lower edge of carrying rod. recommended distance from door leaf to floor 5 - 8 mm. distance from upper edge of dear leaf to lower edge of carrying rod is 14 mm.
- step 3** mount brackets on the carrying rods and fix brackets at wall. take care of horizontal installation and alignment. if wall is not even, underlay brackets with balancing parts.
- step 4** push cylindrical fastener sleeves onto carrying rods. in case fasteners are to be placed between brackets, they have to be slided onto carrying rods prior to wall fixing of brackets.
- step 5** now mount hangers on door leaf. with glass door leaves please take care that pvc disks are built in between metallic fixing parts and glass.
- step 6** door leaf with mounted hanger can now be pushed from the end onto carrying rod. for wall-to-wall systems security bolt of anti-lift-out-security has to be released." hang in" door leaf. insert anti-lift-out security and screw it tightly.
- step 7** check vertical alignment with level and push floor guide below in door leaf and position it. **door leaf must not travel out of floor guide in either closed or the open state!** mark floor guide and fix in floor.
- step 8** adjust fasteners on carrying rod in such a way that on eather side of the door opening there are the same overlaps in both closed and open state.

**avoid any drilling dust, use suction units. stainless steel surfaces are sensitive, take care. clean the surfaces at the end of the installation work e.g. with stainless steel preservative spray. please heed the accompanying care instructions.**

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example of assembly  
astec b.600



- 6.01.02 wall bracket
- 6.00.04 carrying rod drilled
- 6.02.01 fastener standard 60mm, 2 pcs.
- 6.04.01 hanger, 2 pcs.
- 6.05.01 floor guide for glass doors
- 6.05.02 floor guide timber door

# care and maintenance details

## for stainless steel fittings

design fittings made of stainless steel are made of rustproof stainless steel. the solid stainless steel V2A rustproof (material no. 1.4301) is precisely manufactured and of first class quality. especially the decorative surfaces are manufactured very extensively by grinding them and then finely brush them.

although stainless steel doesn't corrode under usual conditions in the atmosphere it is however essential to constantly maintain and care for the stainless steel products in order to maintain a nice and decorative surface as well as to ensure its hygienic features.

for regular care please use a usual stainless steel preservative spray. these sprays can be obtained from different manufacturers or can be bought in hardware stores or in specialized trade shops.

apply this cleaning agent with a soft cloth on the stainless steel surfaces and wipe off stain like oil, dirt or sweat etc. finish and polish with a dry cloth, then you can be sure to have a nice and good like stainless steel fitting for many years. please absolutely avoid any scratching, rubbing cleansers or tools.

as a matter of principle ball bearings of the rollers are sealed and life-long lubricated. wipe the polyamide rollers with a damp cloth. dust and other dirt from the air can cause coating at the rolls which results in unease running resp. blocking of the rolls. with roll fittings, the floor guides are to be cleaned regularly with a vacuum cleaner in order to clean particularly from rough dirt. small stones or other firm dirt are crashed by the runners or are pressed into the smooth polyamide or wood of the floor guide, both result in unease running or disturbing noise.

as a matter of principle, whenever runners don't run easily or cause noise, please check whether screws are fixed tight enough. please always use new tools for it, so that interior forms of screws do not get damaged, as they too, are a decorative part of the fittings. from time to time please also check whether fasteners are still tight enough and also if they are still at the correct position. likewise also the floor guide has to be checked whether it is still tight as well as the anti-lift out security.

your stainless steel fitting are grateful for being taken care of, and show this by long durability, good operation and an always nice and precious look.